



NOTE:

1. 25 mm THICK & 20kg/m³ DENSITY FOAM GLUED TO ALL INSIDE FACES OF WALLS, DOORS, COLUMNS, RADIATOR/ALTERNATOR DUCTS, TOP/BOTTOM BEAMS, ROOF AND DEFLECTOR IN ALTERNATOR SIDE EXCEPT LOUVER AREA.
2. USE ONLY ZN WITH BLUE PASSIVATED FASTENERS.
3. CANOPY PARTS TO BE POWDER COATED IN PE BLUE EXCEPT ROOF AND LOUVERS WHICH ARE IN RAL 5000 STRUCTURE FINISH.
4. SHEET THICKNESS FOR ALL CANOPY PARTS ARE IN 1.2mm THK.CRCA SHEET.
5. SHEET THICKNESS FOR PRESSED CHANNELS IN MAIN FRAME CRCA 3mm THICK.
6. ALL JOINTS BETWEEN ROOF, COLUMNS AND TOP BEAMS ARE TO BE PASTED WITH 25 mm WIDTH BY 2mm THICK NOISE INSULATING TAPE TO AVOID NOISE LEAKAGES.
7. TOLERANCE ON OVERALL DIMENSIONS IS ±10mm.
8. ALL DOORS RUBBER BIDDING BULB DIA. 12mm.
9. ALL EXTERNAL FASTENERS, CANOPY LOCKS & HINGERS ARE IN STAINLESS STEEL.

REV.	ZONE	DEPT. No.	REVISED BY	DATE

REVISIONS	DATE	BY	DESCRIPTION

NO.	DATE	BY	DESCRIPTION

UNAPPROVED THICKNESS	0	316	1000
MIN.	0	316	1000
MAX.	0	316	1000
REVISION	NO.	DATE	DESCRIPTION
1	1	01/10/2011	ISSUED FOR PRODUCTION
2	2	01/10/2011	ISSUED FOR PRODUCTION
3	3	01/10/2011	ISSUED FOR PRODUCTION
4	4	01/10/2011	ISSUED FOR PRODUCTION
5	5	01/10/2011	ISSUED FOR PRODUCTION
6	6	01/10/2011	ISSUED FOR PRODUCTION
7	7	01/10/2011	ISSUED FOR PRODUCTION
8	8	01/10/2011	ISSUED FOR PRODUCTION
9	9	01/10/2011	ISSUED FOR PRODUCTION
10	10	01/10/2011	ISSUED FOR PRODUCTION
11	11	01/10/2011	ISSUED FOR PRODUCTION
12	12	01/10/2011	ISSUED FOR PRODUCTION

DESIGNED BY	G.A.	CHECKED BY	
DATE	01/10/2011	DATE	
DRAWN BY	P.M.H.	DATE	

TITLE	G.A. DRAWING OF ACQUISITION
DWG SET NO.	30K-4R/WN105 D.G. SET
SCALE	1:1
PROJECT NO.	12501511R00/000
PROJECT NAME	30K-4R/WN105 D.G. SET
PROJECT LOCATION	
PROJECT STATUS	
PROJECT TYPE	
PROJECT PHASE	
PROJECT CATEGORY	
PROJECT SUB-CATEGORY	