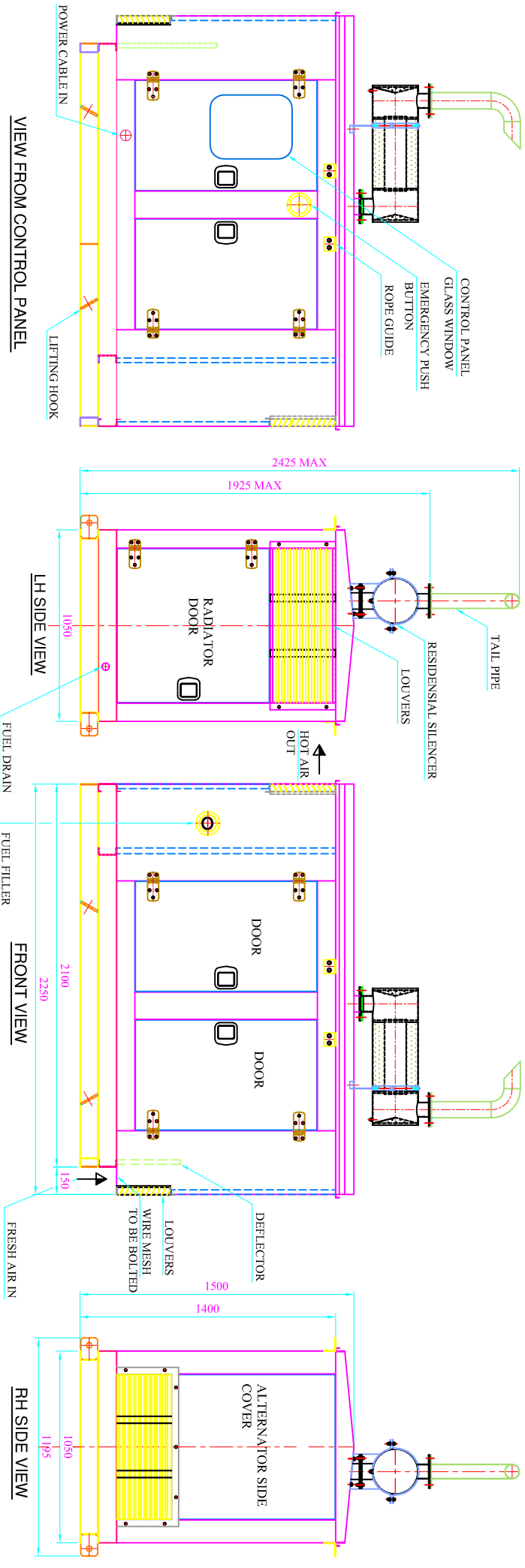


- NOTE:**
1. 25 mm THICK & 26kg/m³ DENSITY FOAM GLUED TO ALL INSIDE FACES OF WALLS, DOORS, COLUMNS, RADIATOR/ALTERNATOR DUCTS, TOP/BOTTOM BEAMS, ROOF AND Baffle PLATES IN ALTERNATOR SIDE EXCEPT LOUVER AREA.
 2. USE ONLY ZA WITH BLUE PASSIVATED FASTENERS.
 3. CANOPY PARTS TO BE POWDER COATED IN PE BLUE EXCEPT ROOF AND DUCT LOUVERS WHICH ARE IN RAL 5000 STRUCTURE FINISH.
 4. SHEET THICKNESS FOR ALL DOORS, ROOF AND STIFFENERS IS 1.6mm AND CANOPY BEAMS & COLUMNS SHEET THICKNESS ARE IN 1.2mm THK. CRCA SHEET.
 5. SHEET MATL. FOR PRESSED CHANNELS IN MAIN FRAME CRCA 3 THK. AND SUBFRAME CRCA 3THK.
 6. ALL JOINTS BETWEEN ROOF, COLUMNS AND TOP BEAMS ARE TO BE PASTED WITH 25 mm WIDTH BY 2mm THICK NOISE INSULATING TAPE TO AVOID NOISE LEAKAGES.
 7. TOLERANCE ON OVERALL DIMENSIONS IS ± 10 mm.
 8. ALL DOORS RUBBER BUDDING BULB DIA. 12mm.
 9. ALL DOOR LOCKS & HINGES ARE IN STAINLESS STEEL.



REV.	ZONE	DCM No.	BRIEF RECORD	SIGNATURE	DATE

UNMENTIONED TOLERANCES					
UNDER	ABOVE	0	6	315	1000
UP TO	6	315	1000	2000	
TOL.	±0.2	±0.5	±0.8	±1.2	
ANGLES	±1/2°				
SURFACE ROUGHNESS (RA) AS PER ISD-02-027					
RA	m	30	12.5	25	12.5
NEW	µ	3.2	6.3	12.5	25
OLD	µ	6.3	12.5	25	50
NEW	µ	1.6	3.2	6.3	12.5
OLD	µ	3.2	6.3	12.5	25

UNMENTIONED DIMS					
UNMENTIONED					

THIS SUPERSEDES FROM	AS PER ISD NO.
THIS IS SUPERSEDED BY FROM	AS PER ISD NO.
WRITING SPECIFICATION	
RAW MATERIAL SIZE	
WEIGHT	
NO. OF PARTS	
SCALE	SCALE
DRAWING DATE	CHECKED DATE
P.M.D.	STANDARD
	APPROVED

TITLE	35K-3KSWTC:105 D.G. SET	DRAWING NO.	22503008R00/000
TITLE	GENERAL ARRANGEMENT	DRAWING OF	35KVA

KIRLOSKAR ELECTRIC COMPANY LTD. HUBLI - 580 030 (INDIA)