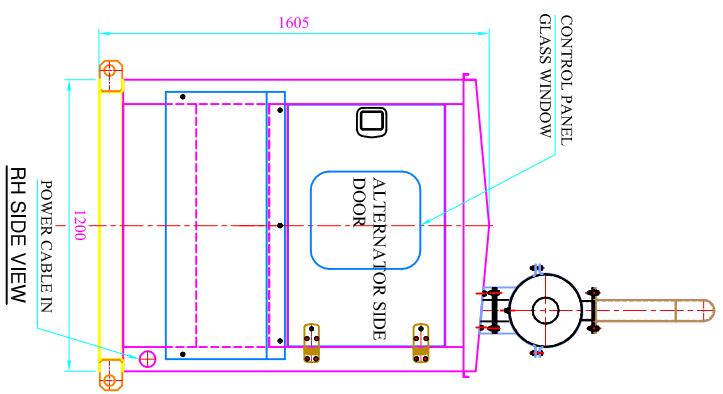
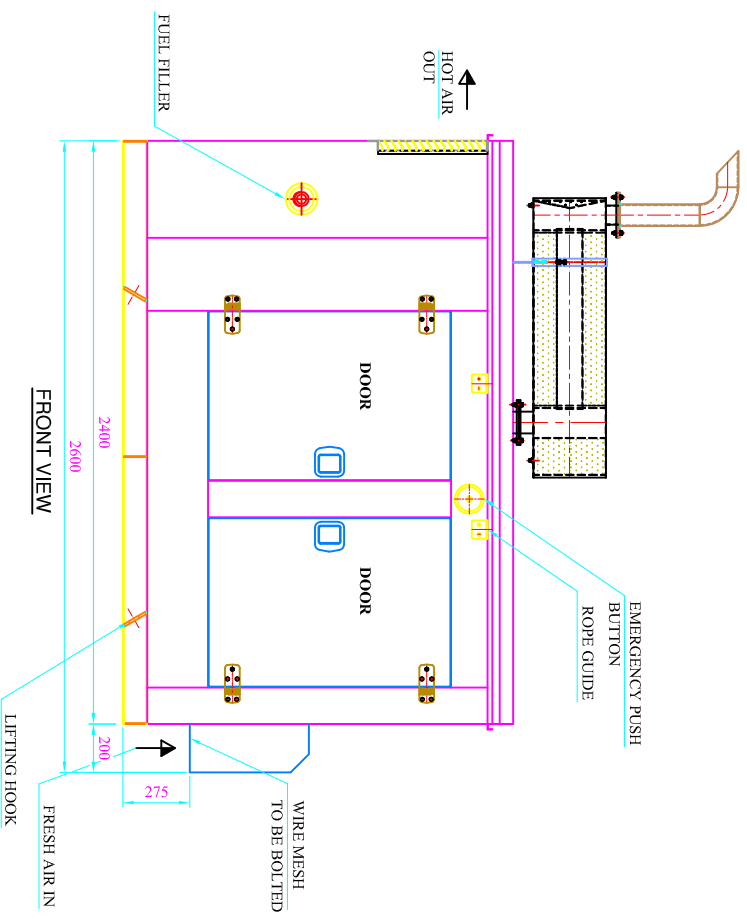
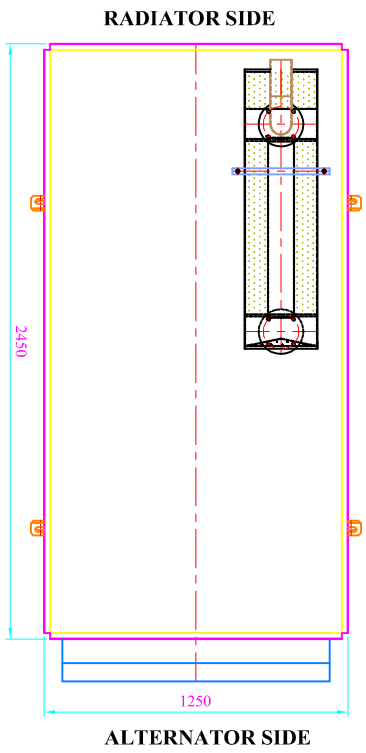
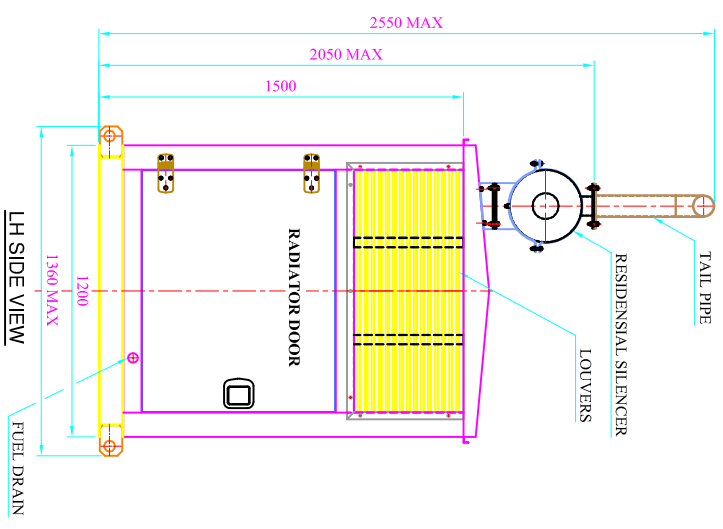


- NOTE:
1. 25 mm THICK & 26K g/m³ DENSITY FOAM GLUED TO ALL INSIDE FACES OF WALLS, DOORS, COLUMNS, RADIATOR/ALTERNATOR DUCTS, TOP/BOTTOM BEAMS, ROOF AND Baffle PLATES IN ALTERNATOR SIDE EXCEPT LOUVER AREA.
 2. USE ONLY Zn WITH BLUE PASSIVATED FASTENERS.
 3. CANOPY PARTS TO BE POWDER COATED IN PE BLUE EXCEPT ROOF AND DUCT LOUVERS WHICH ARE IN RAL-5000 STRUCTURE FINISH.
 4. SHEET THICKNESS FOR ALL DOORS, ROOF AND STIFFENERS IS 1.6mm AND CANOPY BEAMS & COLUMNS SHEET THICKNESS ARE IN 1.2mm THK. CRCA SHEET.
 5. SHEET MATL. FOR PRESSED CHANNELS IN MAIN FRAME CRCA 3 THK. AND SUBFRAME CRCA 3THK.
 6. ALL JOINTS BETWEEN ROOF, COLUMNS AND TOP BEAMS ARE TO BE PASTED WITH 25 mm WIDTH BY 2mm THICK NOISE INSULATING TAPE TO AVOID NOISE LEAKAGES.
 7. TOLERANCE ON OVERALL DIMENSIONS IS ±10mm.
 8. ALL DOORS RUBBER BIDDING BULB DIA. 12mm.
 9. ALL DOOR LOCKS & HINGES ARE IN STAINLESS STEEL.



UNMENTIONED TOLERANCES		UNMENTIONED		UNMENTIONED	
UNDER	ABOVE	0	6	315	1000
UP TO	6	315	1000	2000	312
TOL.	±0.2	±0.5	±0.8	±1.2	
SURFACE ROUGHNESS (RA) AS PER ISD-02-027					
RA	m	90	12.5	25	1.6
RD	m	3.2	6.3	0.2	0.4
NEW	μ	0.8	0.8	0.025	0.05
OLD	μ	0.8	0.8	0.025	0.05

REV.	ZONE	DCM No.	BRIEF RECORD	SIGNATURE	DATE

TITLE	4SK-4KSWN108 D.G. SET
GENERAL ARRANGMENT	DRAWING OF-4SKVA
DESIGNED BY	
DRAWN BY	
CHECKED BY	
SCALE	1:1
DATE	

THIS SUPERVISOR'S ... FROM ...	AS PER DCM NO. ...
THIS IS SUPERSEDED BY ... FROM ...	AS PER DCM NO. ...
WRITTEN SPECIFICATION	
DATE	
SCALE	
DATE	